

Mass Loaded Vinyl

Product Data Sheet



What is MLV?

Mass Loaded Vinyl (MLV) is a specially developed mass layer product offering superior acoustic transmission loss combined with good vibration damping properties. MLV is available in surface densities from 0.5lb/ft2 to 2lb/ft2. MLV offers STC ratings as high as 27.

How Does MLV Work?

The combined mass and stiffness properties of Mass Loaded Vinyl gives it excellent performance as both a mass layer and damper when applied to partitions, lightweight panels, walls, or enclosures and effectively reduces transmission of both airborne and structure-borne noise.

Why Use MLV?

Mass Loaded Vinyl has application in creating a quieter working environment as well as quieter products. Low levels of noise from process equipment and materials handling can be an annoyance and hamper communication. At higher levels noise can be danger and may be subject to OSHA regulations. MLV can be suspended around equipment or applied to machinery enclosures, greatly reducing problem noises. Mass Loaded Vinyl also has application in the manufacturing of quiet, smooth running products that are synonymous with quality.

Sample Applications:

- Walls, Ceilings and Floors
- Machinery enclosures
- Appliance housings
- Work space partitions
- Test cells
- Wood, gypsum, and foam composites
- Speakers

Advantages

- High tear resistance
- Easily fabricated
- STCs as high as 27
- Available with pressure sensitive adhesive

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Phone: 845-388-1200 Fax: 845-388-1388



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Physical Properties

Tear Strength 12.5 Kg/cm (70 lbs./in.)

Tensile Strength 2,750 KPa (400 psi)

Ultimate Elongation 200%

Flammability SE "0" in/min.

Temperature Range -40°F to 180°F

Transmission Loss of MLV

Noise transmission Loss (dB)/Frequency (Hz)										
Hz	125	250	500	1000	2000	4000	STC			
db reduction by	density:									
.5 LB / sq ft	8	13	17	22	27	31	20			
1 LB / sq ft	16	17	22	27	31	36	27			
1.5 LB / sq ft	17	19	25	31	36	44	29			
2 LB / sq ft	16	22	26	32	35	40	31			

^{*} per ASTM E-90-97 E413-87

Material Data

Property	Test method		0.5lb/ft2 1.0lb/ft2		1.5lb/ft2	2.0lb/ft2
Color			black	black	black	black
Thickness			0.0625"	0.125"	0.1875"	0.25"
Tensile	ASTM D412	MD	1350 kPa (196psi) min			
Strength		AMD	1350 kPa (196psi) min			
Ultimate	ASTM D412	MD	45% / min	45% / min	45% / min	45% / min
Elongation		AMD	45% / min	45% / min	45% / min	45% / min
	ASTM D624	MD	4500N/m (26psi) / min			
Tear Strength	Doe C	AMD	4500N/m (26psi) / min			
Stiffness	ASTM D747	8	16-65 Mpa	15-55 Mpa	not tested	not tested
Specific Gravity	ASTM D792		1.67 - 2.04	1.67 - 2.04	1.67 - 2.04	1.67 - 2.04
Cold Flex	SP - No.14		100% must pass	75% must pass	not	not tested
Shrinkage	SP -No.11		5% ave - 10% max	4% ave - 7% max	4% ave - 7% max	4% ave - 7% max
Fogging	SAE J1756		60 units min	60 units min	60 units min	60 units min
Odor	SAE J1351		3 rating max	3 rating max	3 rating max	3 rating max
Flammability	FMVSS 302		meets	meets	meets	meets

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